## www.acramachinery.com ACRA AM-2J SERIES I STANDARD MILL



## **FEATURES:**

- Rigid, One-Piece Column And Base, Integrally Cast With Added Ribs.
- Highly-Crafted, Hand-Scraped Ways & Gibs.
- Precision-Ground Ram And Turret For Superior Fit And Extra Rigidity.
- "48" Standard Table Size With 36" X-Axis Travel, 12" of Y-Axis Travel And 16" Of Z-Axis Travel.
- Handles Workpieces Up To 750 Lbs.
- 2 HP Motor With A 2J Head
- Spindle Speeds Range From 60 To 4200 RPM
- Metered, One-Shot Lubrication System.

## STANDARD ACCESSORIES:

- One-Shot Lubrication System
- Chrome-Plated Ways & Gibs

SPECIFICATIONS	AM2J
Table Size	9" x 48"
Longitudinal Travel (X Axis)	36"
Cross Travel (Y Axis)	12"
Vertical Knee Travel (Z Axis)	16"
Over Ram Travel	12"
Quill Travel	5"
Throat Distance (Min/Max)	6.75"/18.75"
Power Quill Feed	3/4" Dia.
Manual Drilling Capacity	3/4" Mild Steel
Boring Range	6" Mild Steel
Spindle Diameter	1.875"
Quill Diameter	3.375"
Power Quill Feed	0.0015"/Rev.
Manual Adjust	0.003"/Rev. 0.006"/Rev
RPM	60~4200
Motor	2 HP
Voltage	208/230/460V / 3PH

NOTE: The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.