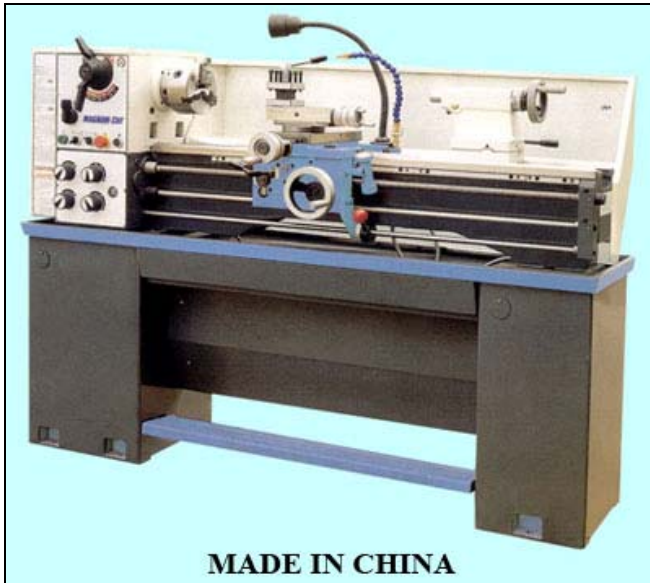


ACRA FI-1340 GSM LIGHT DUTY ENGINE LATHE



FEATURES:

- Hardened And Ground Bed Way
- Heavy Duty Geared Head; Hardened And Ground Gears
- Foot Brake Giving Rapid Braking
- 8 Step Spindle Speeds
- Provide 36 Kind Metric Or Inch Threads
- All Gears, Bearings, And Slide Surfaces Are Designed With Fully Effective Lubrication
- 2 HP 1 Phase Motor

STANDARD ACCESSORIES:

- 3 Jaw Chuck
- 4 Jaw Chuck
- Steady/Follow Rest
- Face Plate
- Dead Center
- Center Sleeve
- Chip Tray
- Floor Stand
- Foot Brake
- Work Light
- Splash Guard
- Tools & Toolbox
- Operation Manual & Spare Parts List
- Coolant System
- Thread Dial Indicator

OPTIONAL ACCESSORIES:

- Live Center MT#3
- Taper Attachment
- Micro Stop
- Quick Change Toolpost
- 5C Collet Closer-Level Type
- Protective Cover
- Tool Post Guard With Micro Switch
- Chuck Guard With Micro Switch
- Telescopic Cover For Lead Screw
- Emergency Switch

ACRA FI-1340 GSM LIGHT DUTY ENGINE LATHE

SPECIFICATIONS		FI-1340 GSM
CAPACITY	Swing Over Bed	13"
	Swing Over Cross Side	7 3/4
	Swing In Gap	17 3/4
	Distance Between Centers	40"
	Bed Width	7 1/8"
SPINDLE	Spindle Nose	D1-4
	Spindle Bore	1 1/2"
	Taper of Spindle	MT NO.5
	Spindle Speeds	8 Steps 70 ~ 2000 RPM
TRAVEL	Tailstock Quill Travel	3.3
	Cross Slide Travel	6.29
	Compound Slide Travel	2.95"
THREADS & FEEDS	Lead Screw	Metric-22mm 3mm Pitch/Imperial 7/8" x 8 TPI
	Longitudinal Feeds	36 Steps 0.079~1.291 mm/rev
	Cross Feeds	36 Steps 0.017~0.276 mm/rev
	Thread Cutting Capacity (mm/inch)	36 Kinds 0.4~7mm/4-60 Pitch
TAIL STOCK	Quill Diameter	1 1/4"
	Quill Taper	MT NO.3
POWER	Spindle Drive Motor	2 HP
	Voltage	110V / 220V AC / 1PH
WEIGHT	Net Weight	1146 LBS
	Shipping Weight	1367 LBS
	Dimension (WxLxH)	29.5" x 73.2" x 43.3"

NOTE: The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.