## www.acramachinery.com ACRA 2600GN PRECISION ENGINE LATHE

## **FEATURES:**



- Feed Overload Safety Clutch Built Into Apron
- Automatic Longitudinal Feed Stop
- Feed Overload Safety Clutch Built Into Apron
- Automatic Longitudinal Feed Stop
- Full Length Rear Chip And Splash Guard
- Longitudinal Feed Hand Wheel And Tailstock Hand Wheel Have Graduated Collar Dials

- D1-8 Cam Lock Spindle With 3.07" Bore (Machined From A Solid Drop Forging)
- Inch To metric Threading With The Turn Of A Knob
- Separate Leadscrew And Feed Rod
- Large Direct Reading Dials On Cross And Compound Slides
- Spindle Job Button
- Foot Brake Which Provides Instant Stop
- EZ Camlock Saddle Binder
- Cross Slide Binder
- Compound Binder
- Heavy Duty Electric System With Low Voltage Controls

## STANDARD ACCESSORIES:

- 15" 3 Jaw Chuck
- **20**" 4 Jaw Chuck
- Full Length Splash Guard
  - OPTIONAL ACCESSORIES:
- Micro Bed Stop
- Taper Attachment
- Taper Attachment Installation
- Lever Type 5C Collet Closer JFK
- Import Collet Closer
- Sargon Digital Read-Out-80"
- Sony Digital Read-Out -80"
- Sony Digital Read-Out-120"

- Coolant System
- Face Plate
- Steady/Follow Rest
- Anilam Digital Read-Out-80"
- Anilam Digital Read-Out-120"
- Newall Digital Read-Out-80"
- Newall Digital Read-Out-120"
- D.R.O. Installation
- Import Quick Change Tool Holder
- Halogen Light
- Live Center "MT 5"

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SPECIFICATIONS		2660 / 2680 / 26120 GN
CAPACITY	Swing Over Bed	26"
	Swing Over Cross Side	16.30"
	Swing In Gap	34.30"
	Distance Between Centers	60" / 80" / 120"
	Bed Width	16.54"
SPINDLE	Spindle Nose	D1-11
	Spindle Bore	4.125"
	Taper of Spindle	MT NO.7
	Spindle Speeds	17~1200 RPM
TRAVEL	Cross Slide	11.22"
	Tool Post Travel	7.50"
THREADS & FEEDS	Inch Threads	39KINDS 2~56 TPI
	Metric Threads	29KINDS 0.5~14 MM
	Longitudinal Feed	0.00167~0.0233 IPR
	Cross Feed	0.0007~0.0106 IPR
TAIL STOCK	Quill Diameter	3.15"
	Quill Travel	8.07"
	Quill Taper	MT NO.5
POWER	Spindle Drive Motor	15 HP
	Coolant Power	1/8 HP
	Voltage	220V/440V AC / 3 PH
WEIGHT	Net Weight	6,530 LBS / 7,190 LBS / 8,490 LBS
	Shipping Weight	6,850 LBS / 7,500 LBS / 8,800 LBS
	Dimension L x W	113.8" x 31.9" / 133.50" x 31.90" / 172.80" x 31.90"

NOTE! The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.