

ACRA ATS-27EVS SECOND OPERATION LATHE



FEATURES:

- 9" Swing Over Bed
- 36" Length Of Bed
- The Spindle Is Mounted In High Precision Preloaded Angular Contact Ball Bearings Eliminating Radial And End Play
- Fast Lever Collet Chucking With A Single Movement
- Variable Spindle Speeds 0~4000 RPM
- Double Tool Cross Slide For Many Practical Applications
- Solid Hardened And Ground Alloy Tool Steel Bed
- The Preloaded Ball Bearing Turret Head Eliminates All Play Between The Turret Head And The Turret Slide
- Powerful 5 HP Frequency Controlled Motor
- Hi/Low Speed Quick Change Lever For Convenience

STANDARD ACCESSORIES:

- 5C Lever Collet Closer
- Double Tool Cross Slide
- Coolant System
- Six Station Bed Turret
- Automatic Spindle Brake

OPTIONAL ACCESSORIES:

- Releasing Tap Holder
- Adjustable Revolving Stop
- 5C Collet Set
- Vertical Cut-Off Slide Without Blade
- Straight And Taper Turning Slide
- 6" 3 Jaw Adjust TRU Chuck W / Back Plate
- 6" 4 Jaw Scroll Chuck With Back Plate
- Compound And Cross Slide
- Tailstock
- Chip And Coolant Shield

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SPECIFICATIONS		ATS-27 EVS
Spindle Capacity	With Chuck	6"
	With Expanding Collets	3"
	With Round 5C Collets	1 1/16"
	With Hexagon 5C Collets	7/8"
	With Square 5C Collets	3/4"
	With Step Chucks	1 1/16"~6"
Spindle Nose Diameter		2 3/16"
Spindle Nose		5C (10°) / 4° x Taper
Spindle RPM		VARIABLE 0~4000 RPM
Inverter Spindle Motor		5 HP
Hole Through Spindle		1 1/4"
Bar Stock Diameter (5C Collet)		1 1/16"
Distance Between Centers		15"
Swing Over Bed		9"
Compound Side Travel	X	4 1/2"
	Y	5 1/2"
Coolant Pump		1/8 HP, 220V, 3PH
Tailstock Spindle Travel		3 3/4"
Net Weight		990 LBS
Shipping Weight		1,364 LBS
Dimension (LxWxH)		69" x 28" x 63"

NOTE! The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.