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**ACRA AD DRILLING EDMS**



**FEATURES:**

- Digitized Operation Panel, With 10 Sets Memory Setting
- Time Preset During Multi-Hole Drilling, Simple And Easy When Operating
- Electrode Range From 0.3~3.0mm, Suitable For Hard Metal Alloy, Stainless Steel, Copper Aluminum Machining
- Use Pure Water For Dielectric Fluid, Low Cost Body And Without Harms To Human

**STANDARD ACCESSORIES:**

- 1 Pc Electrode Holer f.011- f.11
- 10 Pc Electrode Pipe f.039
- 1 Pc Electrode Guide f.039
- 1 Unit Filter Bucker

**OPTIONAL ACCESSORIES:**

- Digital Read-Out & Scales
- Air Compressor

SPECIFICATIONS	AD20	AD30
Work Table	8.3" x 17.7"	11.8" x 23.6"
X Axis Travel	11.8"	13.8"
Y Axis Travel	7.9"	9.8"
Ram Servo Travel Z1	13.8"	13.8" x 7.8"
Work Head Travel Z2	5.9"	5.9"
Max Workpiece Weight	220 LBS	440 LBS
Electrode Pipe Dia	0.118"~0.91"	0.118"~0.91"
Guider To Work Table Distance	2"~8.3"	2"~8.3"
Total Power Input	3.0 KVA	3.0 KVA
Max Machining Current	20 A	20 A
Pulse Time-Off	9 STEPS	9 STEPS
Current Setting	9 STEPS	9 STEPS
Dielectric Tank Capacity	5 GAL	5 GAL
Total Power Input	3.0 KVA	3.0 KVA
Input Voltage	220 V AC / 3PH	220 V AC / 3PH
Weight	1,210 LBS	1,650 LBS
Outside Dimension	41.3" x 31.5" x 82.7"	40.9" x 44.9" x 82.7"

**NOTE:** The manufacturer reserves the right to modify the design, specifications, & mechanisms to improve the performances of the machines without notice. All specifications above are for your reference only.